

Controller Peripherals test BV17

We use Software PLC procedure BV17 to test control board peripherals - binary outputs, DACs, PWM. The procedure is a good example of how to get access to PWM, DACs and binary output registers from Software PLC.

[__BV17.plc](#)

```
main()
{
//exit(99);

a=0; n=0;

do
{
c=0;
do {
c++;
if (c&1){ portset(n);}else { portclr(n)};

p1+=100;
if (p1>4096) {p1=0};

gvarset(0x1010000,p1);//set to PWM1 value p1
gvarset(0x1010001,p1);//set to PWM2 value p1
gvarset(0x1010002,p1);//set to PWM3 value p1
gvarset(0x1010003,p1);//set to PWM4 value p1

gvarset(0x1010010,p1); //dac

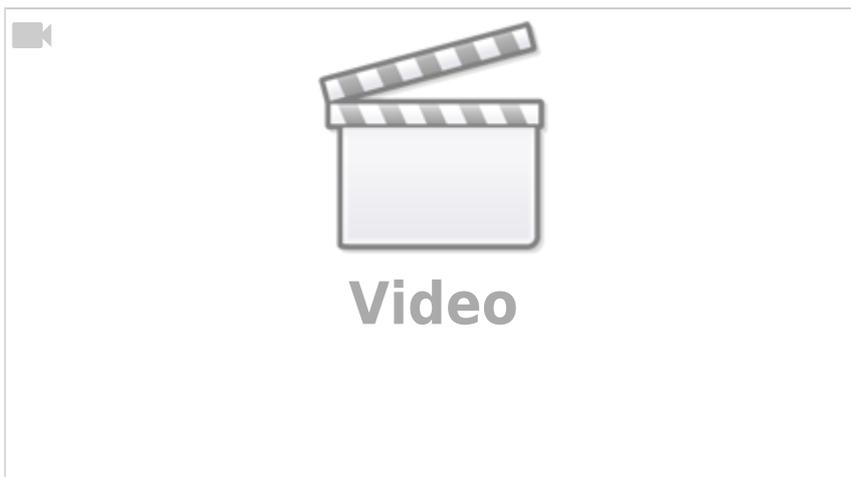
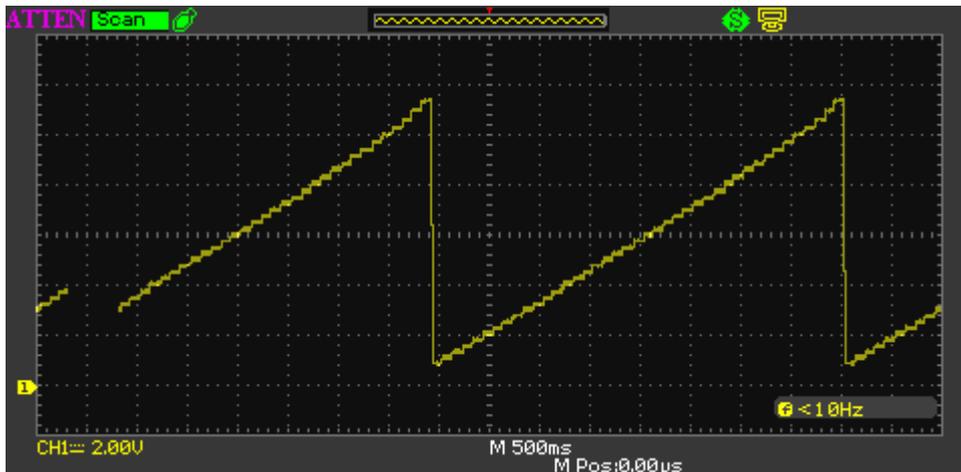
}while(c<6);

n++;
if (n>15){n=0};

}while(1);

};
```

The procedure sequentially ping outputs (triple blink), and increase PWMs and DAC registers in loop.



Name of the test procedure was **BV17** for early releases. This function is loaded and started automatically with starting the myCNC software. To disable peripherals test you need to enable the first line "exit(99);" (remove comments).

```
main()
{
  exit(99);
  ....
  ....
}
```

In this case, the procedure will be finished immediately without touching any peripherals. Need to save changes, rebuild sources - press 2 buttons on the right of the PLC Builder screen - to apply the changes.

All the Software PLC procedures are loaded and started automatically with starting myCNC software except procedures started with (double underline). In later releases, we renamed the procedure from "BV17" to "__BV17" to remove an issue with automatical enter to test peripherals mode.

To start/stop peripherals test we use on-screen buttons "1" and "0" on diagnose widget. However, any other button anywhere on the GUI can be configured to do the same.

The screenshot displays a comprehensive control interface for a CNC machine's peripherals. It is organized into several functional areas:

- Binary Inputs:** A grid of 48 input indicators (IN00 to IN79) arranged in four columns and twelve rows. Some indicators are highlighted in red, indicating active states.
- ADC inputs:** A vertical list of eight ADC channels (ADC 0 to ADC 7) with corresponding numerical values displayed in a black box. Values range from 252 to 4092.
- Frequency Meter:** A single indicator showing a value of 0.
- PWM outputs:** Eight PWM channels (PWM 1 to PWM 8) with numerical values displayed in a black box, all showing 0.
- DAC output:** A single DAC channel (DAC 1) with a value of 0.00 V.
- Coordinates system:** A section showing the current tool number (G54) and a grid of tool length offsets (G54.1 to G59.3).
- Machine Homing:** A section with directional buttons (X-, X+, Y-, Y+, Z-, Z+, A-, A+, B-, B+, C-, C+) and a central homing button (XYZ).
- Positioning Data:** A large black box on the right displays current coordinates: X: 91.703, Y: 188.483, Z: -1363.632, A: -0.002, B: -7.332, C: 0.000.
- Tool Management:** A section for tool alignment correction (#7525) and tool assignment, showing the current tool (T3) and tool length (6.000).
- Tool List:** A grid of tool buttons labeled T00 through T18.
- System Status:** Large blue numbers '1' and '0' are displayed, along with a 'Changes stored to flash memory' indicator and a red 'STOP' button.

XML code for setup the buttons to start/stop Software PLC procedure looks like

```
<gitem where="system-buttons" height="80"
  action="soft-plc-run: __BV17/0"
  image="alphabet/alphabet-1"
  type="button"/>
<gitem where="system-buttons" height="80"
  action="soft-plc-stop: __BV17/0"
  image="alphabet/alphabet-0"
  type="button"/>
```

Action attribute "soft-plc-run: __BV17/0" is used to **Start** Software PLC procedure Action attribute "soft-plc-stop: __BV17/0" is used to **Stop** Software PLC procedure

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Permanent link:
http://docs.pv-automation.com/plc/controller_peripherals_test_-_bv17

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