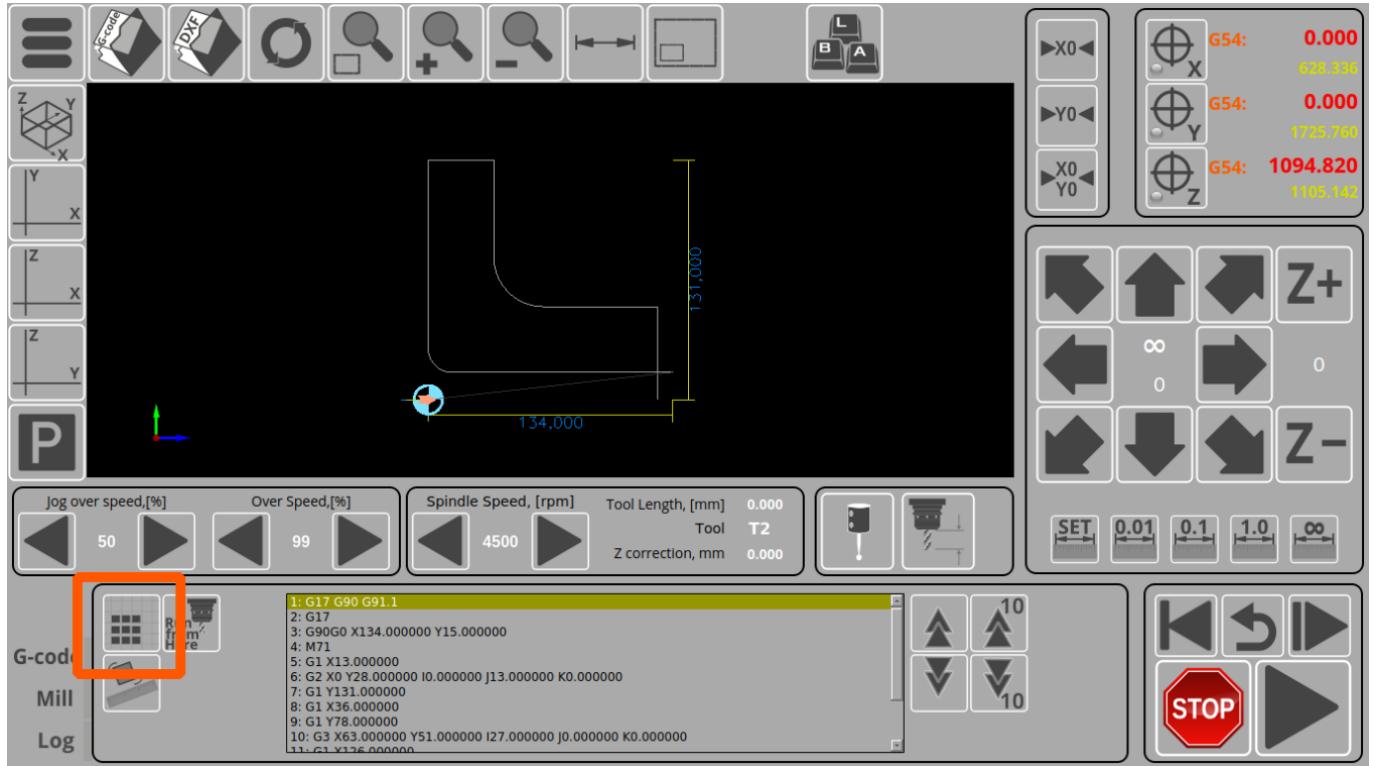
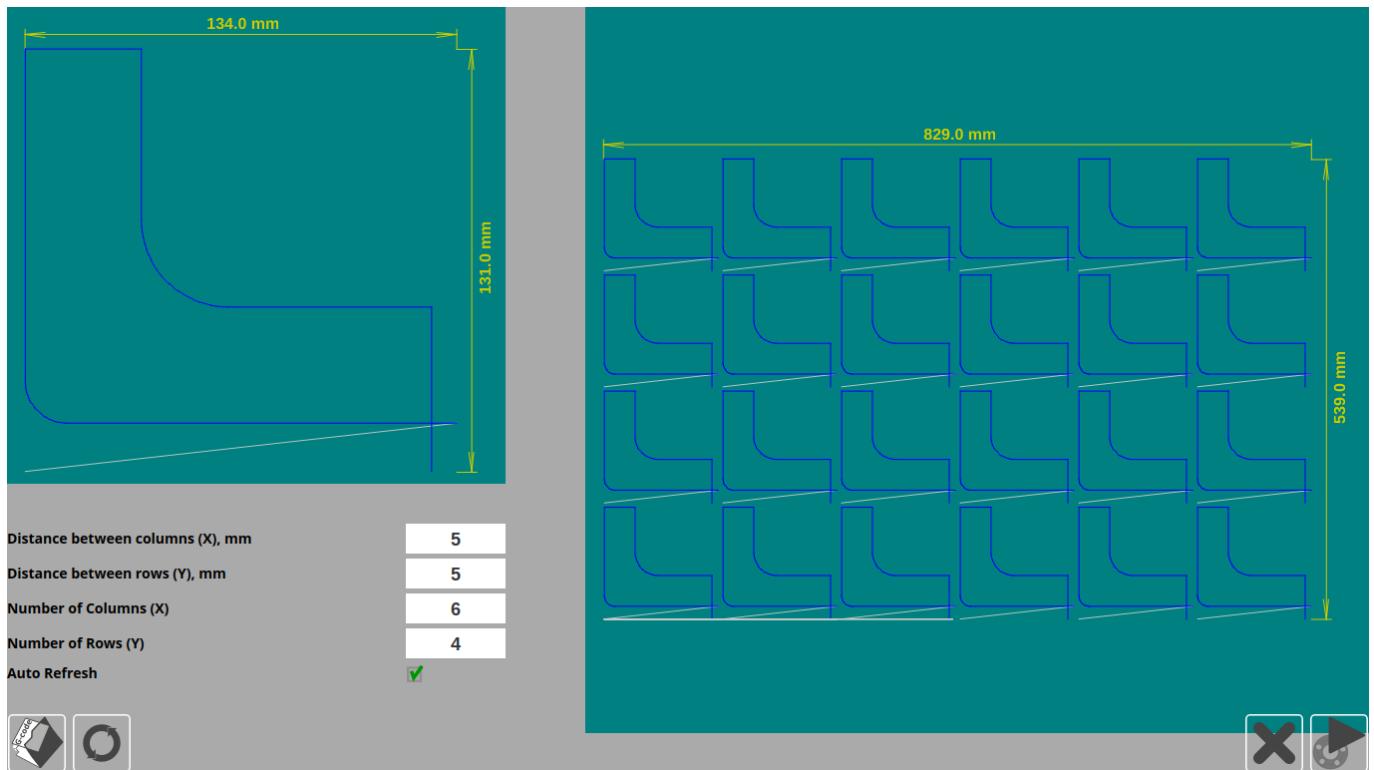


Row and column nesting



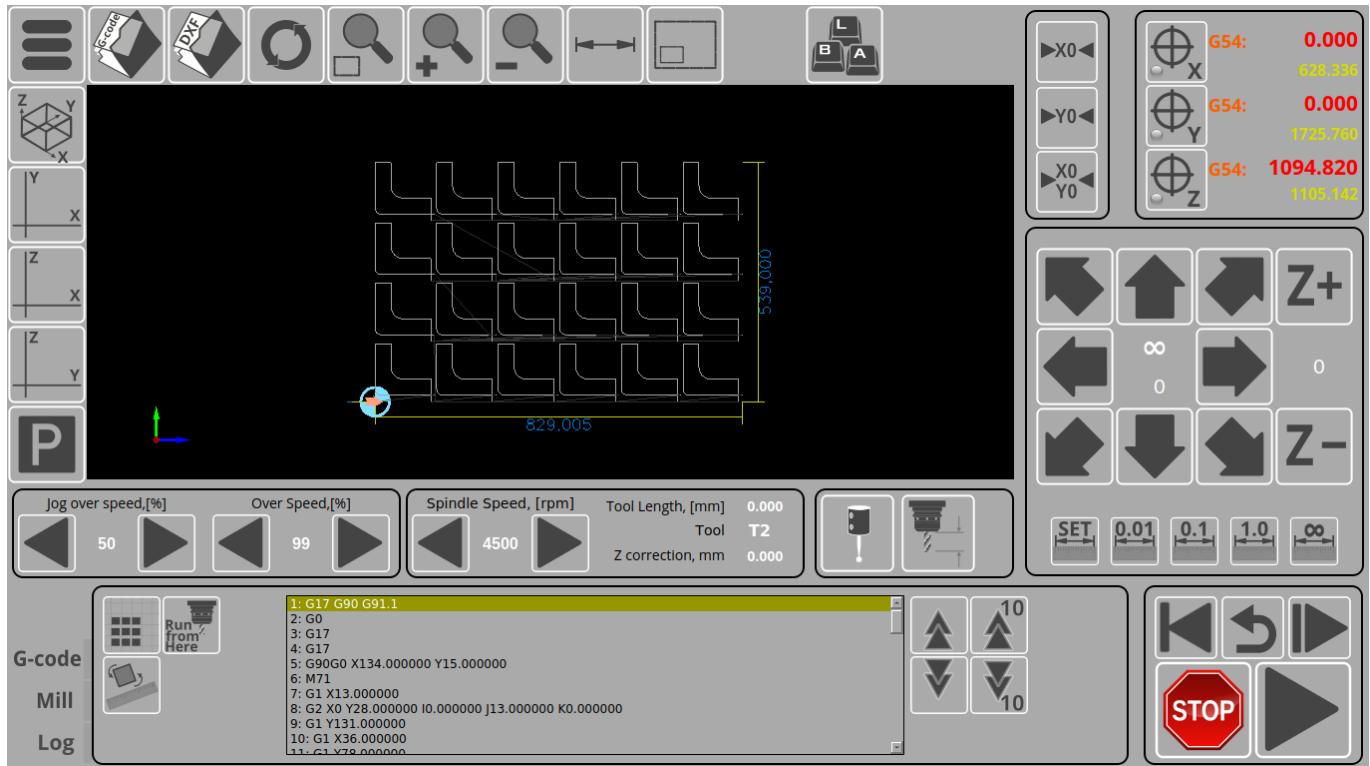
You can multiply g-code program with Row and Column nesting feature. To multiply a g-code 1. press a button to open Row-and-Column nesting window 2. Select distance between parts in X and Y axes 3. Select Number of Rows (Y axis). 4. Select Number of Columns (X axis).

If “Auto Refresh” checkbox selected, Result G-code will be recalculated immediately after any parameter changed. If the checkbox unchecked, then press “Refresh” button to recalculate the changes.



“Cancel” button to close the window and cancel row and column nesting

“Play” button to apply the changes and load Row-and-column result G-code to CNC software



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