1/1

Info Support		SAVE CFG
CNC Settings	Macro files	(Set flag to rewind program pointer after finished)
Axes/Motors	M115	G10 L80 P5526 Q1
Inputs/Outputs/Sensors	M116	G10 L80 P5526 Q1 (End program)
Network	M12	+ M2
Motion	M120	
▼ PLC	M121	
Hardware PLC	M131	
Hardware PLC Templates	M132	
Hardware PLC: XML configs	M133	
PLC Configuration	M134	
Software PLC	M135	
G-codes settings	M136	
DXF import settings	M138	
Macro List	M139	
Macro Wizard	M180	
Probing Wizard	M22 -	
▼ Preferences	M250	
Common	M30	
Start/Stop	M300	
Shape Library Settings	M301	
▼ Screen	M302	
Colors	M305	
Popup Messages	M306	
3D Visualisation	M310	
Work Offsets	M335	
Parking Coordinates	M380	
 Technology 	M381	
Plasma Cutting	M400	
Gas/Oxyfuel	M421	
Cutcharts	M422	
тнс	M424	
▼ Mill/Lathe	M440	
Spindle	M441	
Tools	M442	

This command allows to end the program by rewinding the pointer all the back to the program beginning. This is done in place of a typical M2 command to end a program, and writes a "1" into the GVAR_M30_SCHEDULED_REWIND (5526) global variable to indicate that a rewind will be performed at the end of the program. After the rewind is complete, the 5526 variable will have a "0" written into it, therefore in order to perform a rewind on the next job it is necessary to use the M30 code again.

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Last update: 2019/08/19 13:52

